



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-027
Job Sheet 174737



Part No: D4271-027

Job Qty: 2 ea

Part Name: End Fitting Assembly Aft Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP revA 11.07.20 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time			
					hrs	Hrs					
90	Start up Operation	2 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Small Fab-3			0	MAR 24 2018
100	Small Fab	2 pcs	3/23/18	3/23/18	0.00	1.23	Small Fab-6			9-88	
110	QC	2 pcs	3/23/18	3/23/18	0.00	0.00	QC5			38	
120	Packaging	2 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-2			9-88	
130	QC21-SA	2 Ea	3/23/18	3/23/18	0.00	0.00	QC21			21	MAR 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	4 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	2 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	2 Ea (1 ea)	90-Start up Operation	
D4281-3	Spacer	2 Ea (1 ea)	90-Start up Operation	
D4419-3	Aft Support Plate	4 Ea (2 ea)	90-Start up Operation	
MS20427M4-20	Rivet	2 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	20 Ea (10 ea)	90-Start up Operation	
MS21043-4	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	8 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	4	69	0
	D4148-3	2	2	0
	D4148-5	2	1	0
	D4281-3	2	7	0
	D4419-3	4	9	0
	MS20427M4-20	2	45	0
	MS20615-4M18	20	273	0
	MS21043-4	4	652	0
	NAS1149C0432R	8	2,951	0

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Container No: S056033



Part: D4271-027

Job No: 174737

Serial No/Batch: S056033

Revision:

Inspector:

Date: 03/28/18

Part Specifications
Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001847	S053608	AN4C13A	Bolt	S017094	ST344	4
001847	S053609	D4281-3	Spacer	F164274	ST084	2
001847	S012967	D4419-3	Aft Support Plate	S012495	ST090	3
001847	S053610	D4419-3	Aft Support Plate	s053483	ST090	1
001847	S053619	MS20427M4-20	Rivet	f118429	GA007	2
001847	S053615	MS20615-4M18	Rivet	s041166	ST306	20
001847	S053611	MS21043-4	Nut	S038086	ST302	4
001847	S053612	NAS1149C0432R	Washer	S025742	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

U148-5 J055768

Plex 3/21/18 3:14 PM dart.quirion.sonia